

91-18-3 CONVERTIBLE TOP & HARDTOP: BASE PART NUMBER INFO.

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1991 Mercury Capri

ARTICLE BEGINNING

TECHNICAL SERVICE BULLETIN

CONVERTIBLE TOP AND HARDTOP - BASE PART NUMBER INFORMATION - CAPRI

Model	LINCOLN-MERCURY: 1991-92 CAPRI
Group	Body
Bulletin No.	91-18-3
Date	September 5, 1991

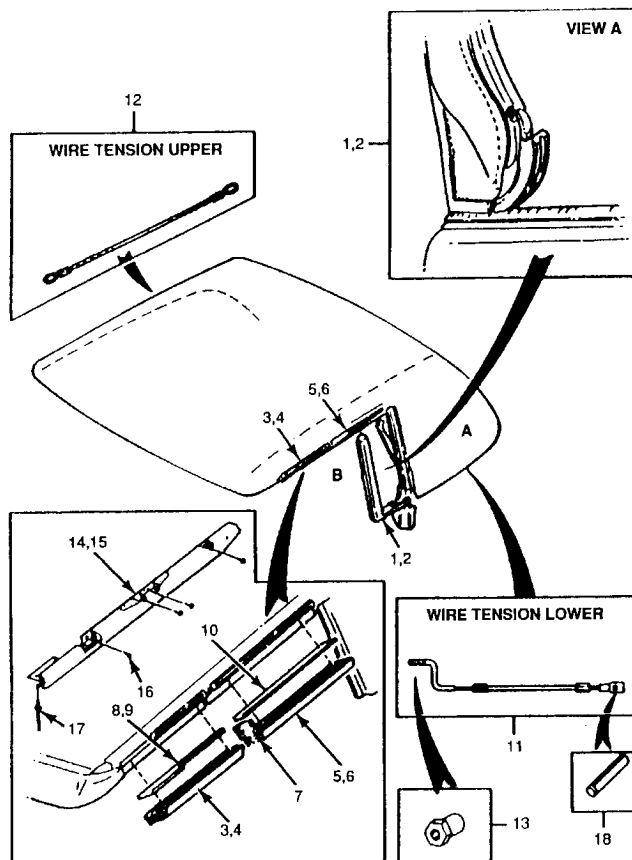
ISSUE: A complete listing of Capri convertible top and hardtop base part numbers and part names is available for service use.

ACTION: If service is required, refer to Figs. 1 through 5 for base part numbers and part names.

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CONVERTIBLE TOP — TENSION WIRES, WEATHERSTRIPS AND SEALS



KEY	DESCRIPTION	QTY	PART NUMBER	KEY	DESCRIPTION	QTY	PART NUMBER
1	W/STRIP REAR RAIL LH ORB	1	7651567	12	WIRE F/TOP TENS UPPR	2	7652806
2	W/STRIP REAR RAIL RH ORB	1	7651566	13	NUT FLANGED ATT: TO WIRE (7652806A)	2	830128
3	W/STRIP F/TP SIDE RH	1	7653966	14	W/STRIP ASY RF RH ATT: TO FRAME (7653000) RH SIDE	1	7651822
4	W/STRIP F/TP SIDE LH	1	7653967	15	W/STRIP ASY RF LH ATT: TO FRAME (7653000) LH SIDE	1	7651823
5	W/STRIP FRT RAIL RH	1	7651566	16	SCREW ATT: STRIP (518223) TO FRAME	4	610245
6	W/STRIP FRT RAIL LH	1	7651567	17	RIVET BLIND ATT: STRIP (518223) TO FRAME HEADER	2	840098
7	SEAL W/STP RF RL CTR	2	7651256	18	PIN SPRING ATT: WIRE (52806) F/TOP	2	646511
8	SEAL QTR RAIL FRT RH	1	7651132				
9	SEAL QTR RL FRT LH	1	7651133				
10	SEAL W/S SD RL RR	2	7651410				
11	WIRE F/TOP TENS LWR	2	7652806				

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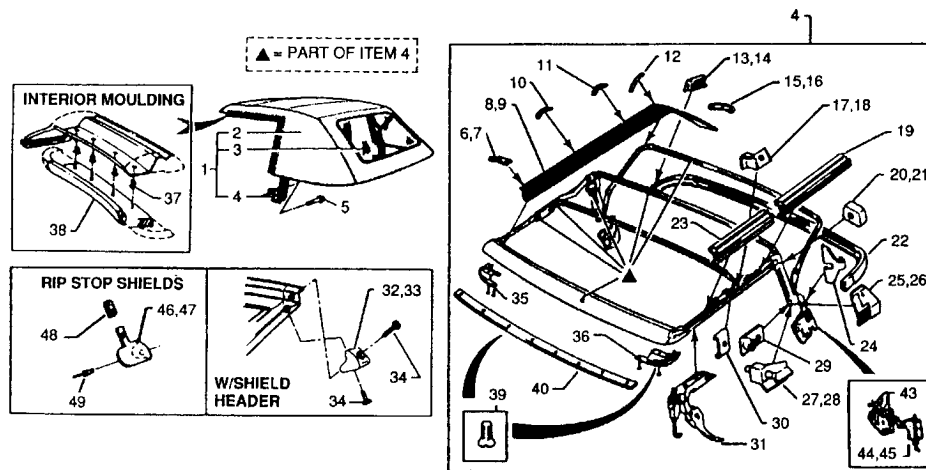
Fig. 1: Convertible Top - Tension Wires, Weatherstrips and Seals

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CONVERTIBLE TOP — FRAME, COVER AND RELATED PARTS



KEY	DESCRIPTION	QTY	PART NO.	KEY	DESCRIPTION	QTY	PART NO.	KEY	DESCRIPTION	QTY	PART NO.
1	TOP ASY CONVERTIBLE BLACK - VINYL	1	7654640	20	RETNR SD RAIL UPR RH OWR	1	7651558	38	MOULDING ROOF OFF BLACK	1	76517C08
	WHITE - VINYL	1		21	RETNR SD RAIL UPR LH OWR	1	7651559	39	SCREW ATT: RETAINERS (54548/7) TO HDR	13	10312
2	COVER FOLDING TOP BLACK - VINYL	1	7652700	22	RETNR F/T RR MOULDG	1	7641745	40	RET F/TOP COMPT TRIM ATT: MATERIAL F/TOP TO HDR FRT	1	7654676
	WHITE - VINYL	1		23	MLOG FRT TRK WDW O/S DELETED NOT REQ'D SERVICED BY COMPONENTS: 1 X FOJY 7651822 A (RH) 1 X FOJY 7651823 A (LH)	2	7620550	41	COVER F/TOP BOW BLACK PLASTIC - (TUBULAR) FOR FRONT AND CENTRE BOW NOT ILLUSTRATED	2	76519W00
3	F/TOP RR WINDOW NOT SERVICED POF (7652700) ASSY ONLY	1		24	PLATE F/TOP M/CTRL	2	7653576	42	COVER F/TOP BOW BLACK PLASTIC - (TUBULAR) FOR REAR BOW ONLY NOT ILLUSTRATED	1	76519W00
4	FRAME FOLDING TOP W/OUT COVER	1	7653000	25	RETNR TRIM RR RH	1	7654674	43	SCREW-C/SUNK M8 X 14	4	800392
5	BOLT ATT: F/TOP (54640) TO BODY	6	800253	26	RETNR TRIM RR LH	1	7654675	44	SUPT ASY F/TOP RH	1	7653156
6	PLATE NO. 1 BOW RH	1	7650480	27	RTNR F/TOP SPG LWR	1	76507A10	45	SUPT ASY F/TOP LH	1	7653157
7	PLATE SIDE RAIL LH	1	7650481	28	RET F/TOP SPG LWR LH	1	76507A11	46	SHIELD O/S RH	1	76537A32
8	STRIP F/T BOW TKG RH BLACK	1	7651412	29	RET F/TOP SD TRIM RR	2	7654672	47	SHIELD O/S LH	1	76537A33
	BLACK	1		30	RET F/TOP SD RL BPR	2	7653066	48	SEAL W/STP RF RL CTR ATT: SHIELD (537A323) TO FRAME	2	7651256
9	STRIP F/T BOW TKG LH BLACK	1	7651413	31	LATCH FOLDING TOP ORB	2	7650508	49	RIVET BLIND ATT: SHIELD (537A323) TO FRAME	2	840098
	BLACK	1		32	RETNR F/T HDR ANC RH	1	7653480				
10	PLATE NO. 2 BOW	2	7650480	33	RETNR F/T HDR ANC LH	1	7653481				
11	PLATE NO. 3 BOW STOP	2	7650480	34	SCREW ORB REPLACED BY - V 800356 S36C ATT: RETAINER (53480) TO HEADER	4	800356				
12	PLATE TRIM NO. 1 BOW	2	7653181	35	RET F/TOP ATT: BY SCREWS TO HDR TRACK	1	7654546				
13	RETAINR TENSIONER RH	1	7652724	36	RET F/TOP SD TRIM LH ATT: BY SCREWS TO HDR TRACK	1	7654547				
14	RETAINR TENSIONER LH	1	7652725	37	NUT INSERT M6 ATT: MOULDING (517C08) TO HDR	4	820201				
15	RETNR NO. 5 BOW RH	1	7651588								
16	RETNR NO. 5 BOW LH	1	7651589								
17	RETNR SD RAIL PIN RH	1	76507A44								
18	RETNR SD RAIL PIN LH	1	76507A45								
19	W/STRIP ROOF RAIL RR ORB	1	7651822								
	COMPONENTS: 1 X FOJY 7651822 A W/STRIP RH 1 X FOJY 7651823 A W/STRIP LH RH FRAME SIDE LH FRAME SIDE	2 1 1 1	7651822 7651823 7651822 7651823								

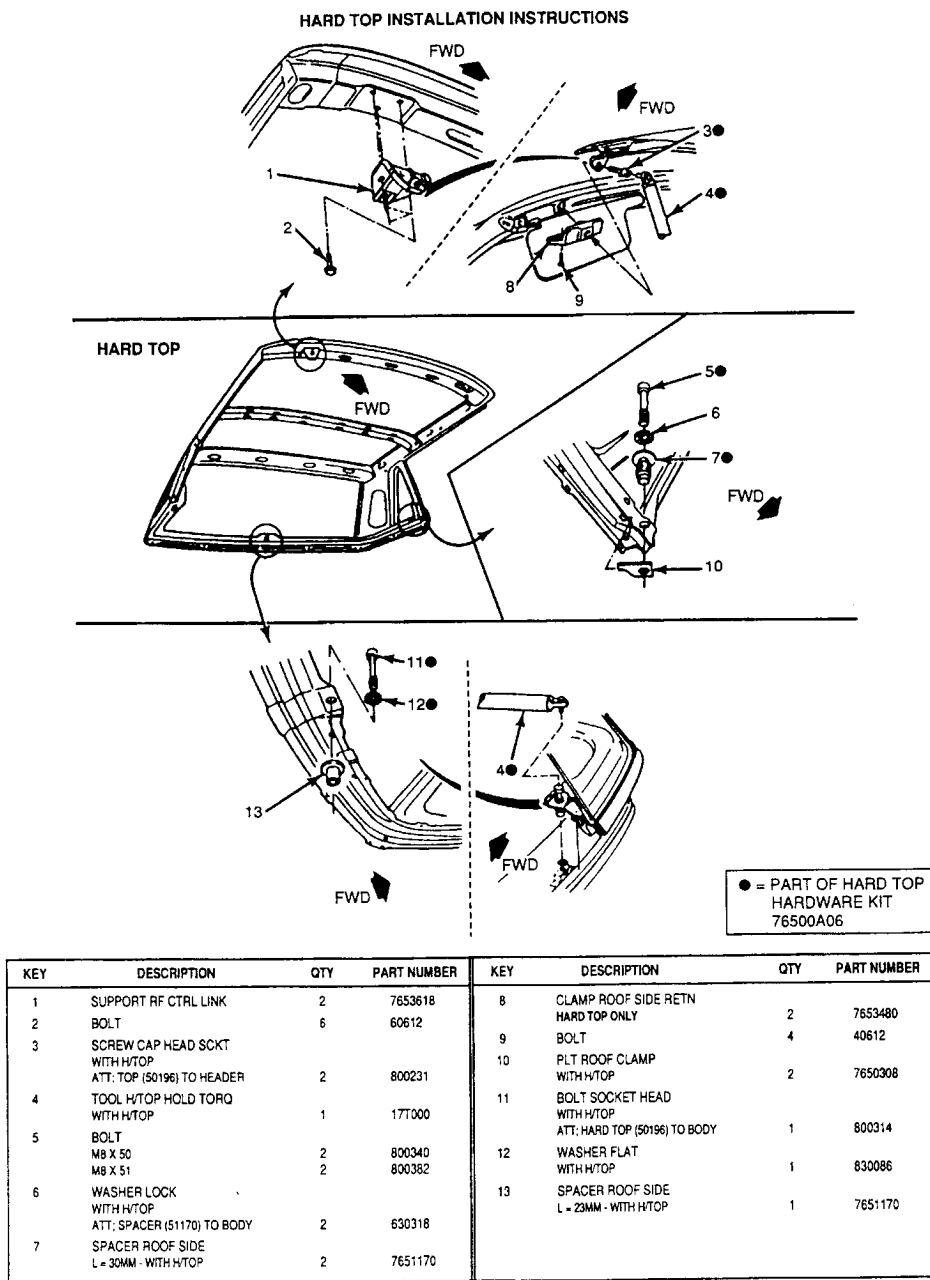
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Fig. 2: Convertible Top - Frame, Cover and Related Parts

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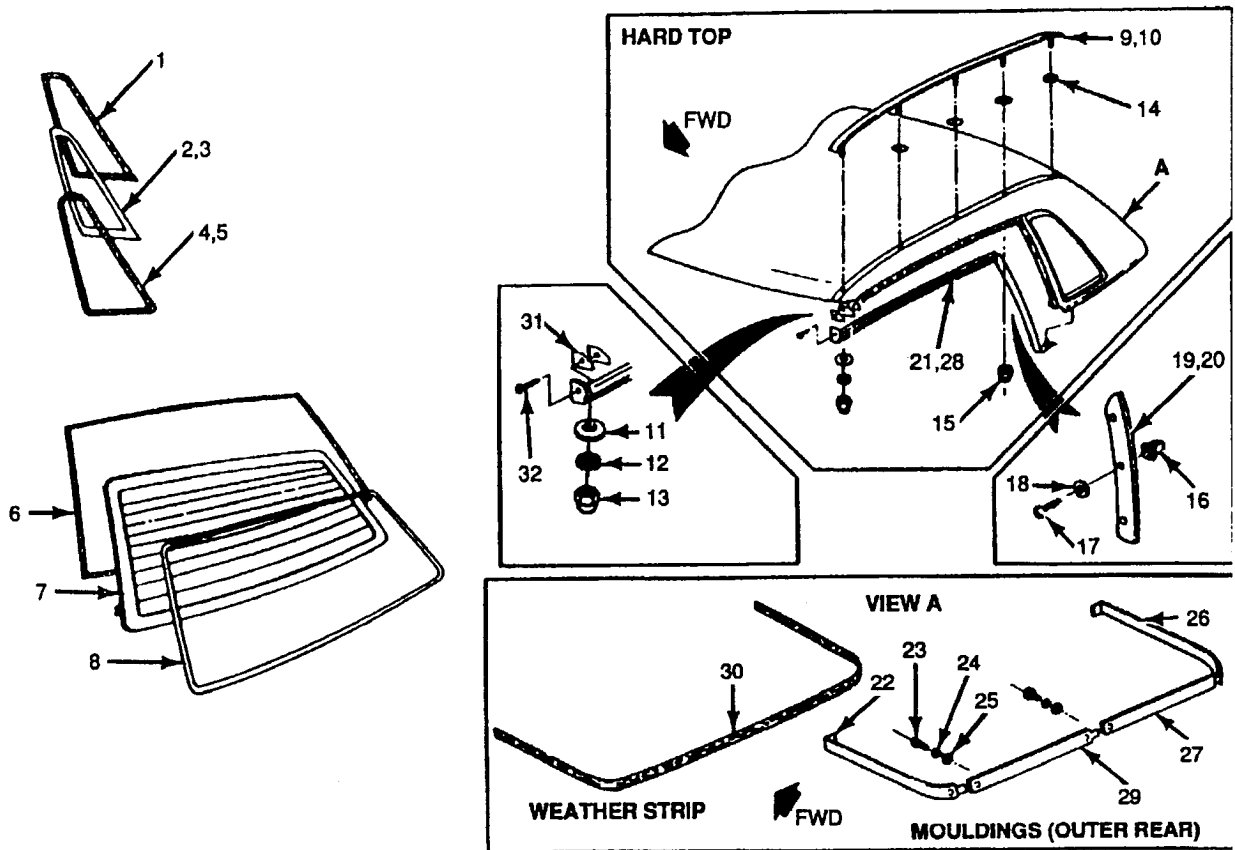
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Fig. 3: Hard Top - Installation Instruction

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KEY	DESCRIPTION	QTY	PART NO.	KEY	DESCRIPTION	QTY	PART NO.	KEY	DESCRIPTION	QTY	PART NO.
1	RETAINER SIDE GLASS WITH H/TOP	2	76518A78	13	NUT WITH H/TOP ATT: MOULDING (517C44) TO ROOF	2	50500	24	WASHER TOOTH LOCK	12	630317
2	GLASS ROOF SD WDW RH WITH H/TOP	1	7629710	14	WASHER SEALING ORB	8	830130	25	WASHER ATT: MOULDING (50417) TO H/TOP	12	630027
3	GLASS ROOF SD WDW LH WITH H/TOP	1	7629711		DELETED FUNCTION V 830151 S FOR THIS FUNCTION ONLY	8	830151	26	MLDG ASY ROOF RR RH ORB	1	76517A62
4	W/STRIP FRT SIDE RH WITH H/TOP	1	7651420	15	NUT WITH H/TOP	8	388689	27	MLDG ASY RR BELT RH ORB	1	7650416
5	W/STRIP FRT SIDE LH WITH H/TOP	1	7651421	16	CLIP WITH H/TOP ATT: RETAINER (00024) TO PANEL	6	00407	28	W/STRIP RF OPNG RH WITH H/TOP	1	7654780
6	RETAINER GLASS REAR WITH H/TOP	1	76518A78	17	SCREW WITH H/TOP	6	50416	29	MOULDING RR BELT LH ORB	1	7650417
7	GLASS HARD TOP REAR REPLACES - E9JY 7650054 A	1	7642006	18	WASHER PLAIN ATT: MOULDING (50024) TO ROOF	6	20412	30	W/STRIP RF SIDE BLT ORB	1	76513C24
8	W/STRIP REAR GLASS WITH H/TOP	1	7642084	19	RETAINER RF MLDG RH	1	7650024	31	SPACER RF W/STRIP USE AS REQ'D		7651328
9	MOULDING ROOF O/S RH WITH H/TOP	1	76517C44	20	RETAINER RF MLDG LH	1	7650025	32	SPACER RR WDW MLDING NOT ILLUSTRATED	6	7640828
10	MOULDING ROOF O/S LH WITH H/TOP	1	76517C45	21	W/STRIP RF OPNG LH	1	7654781				
11	WASHER FLAT ATT: MOULDING (517C44) TO ROOF		830015	22	MLDG ASY ROOF RR LH ORB	1	76517A63				
12	TOOTH WASHER WITH H/TOP ATT: MOULDING (517C44) TO ROOF	2	30500		REPLACES - E9JY 76517A63 A	1	76517A63				
				23	SCREW	12	800226				

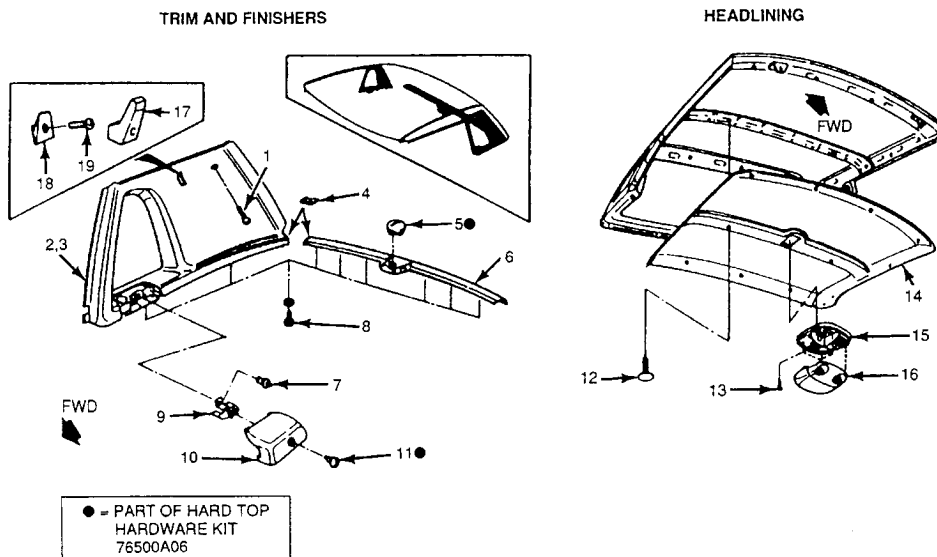
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Fig. 4: Hard Top - Glass, Weather Strips and Moldings

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HARD TOP — INTERIOR TRIM AND RELATED PARTS



KEY	DESCRIPTION	QTY	PART NUMBER	KEY	DESCRIPTION	QTY	PART NUMBER
1	CLIP BARBED DELETED NOT REQ'D FPD TO USE - V 860243 SNPF IRONBARK ATT: SC4601 TO ROOF PILLAR REPLACES - V 860243 S	2	860243	11	SCREW WITH H/TOP ATT: COVER (14N593) TO PANEL	2	800318
2	PANEL RF SD FINISH RH ORB IRONBARK - WITH H/TOP REPLACES - ESJY 7650460 A IRONBARK - WITH H/TOP IRONBARK - WITH H/TOP	2 1 1 1	860243 7650460 7650460 7650460	12	CLIP NYLON WITH H/TOP ATT: H/LINING (519B02) TO ROOF	13	860127
3	PANEL RF SD FINISH LH ORB IRONBARK - WITH H/TOP REPLACES - ESJY 7650461 A IRONBARK - WITH H/TOP IRONBARK - WITH H/TOP	1 1 1 1	7650460 7650460 7650460 7650460	13	SCREW TAP WITH H/TOP	4	610267
4	NUT "U" WITH H/TOP ATT: PANEL (50302) TO ROOF	10	820089	14	PANEL ROOF TRIM FNISH ORB REPLACED BY - ESJY 7651916 AEP (CODE ANY SERV # CHANGE ONLY L'GREY - "BEAUMONT" REPLACED BY - FOJY 7651916 ANP (CODE A) IRONBARK REPLACES - ESJY 7651916 AEP (CODE A)	1 1 1	76519802 7651916 7651916
5	COVER RF SD RR TRIM IRONBARK - WITH H/TOP	1	7552010	15	BODY INTERIOR LAMP WITH H/TOP	1	13786
6	PANEL ROOF SIDE LWR IRONBARK - WITH H/TOP	1	7650302	16	LENS INTERIOR LAMP WITH H/TOP	1	13734
7	RIVET BLIND PULL WITH H/TOP ATT: BRACKET (519C04) TO PANEL	2	647523	17	HOOK COAT DELETED NOT REQ'D - SCRAP FPD TO USE - FOJY 7629024 ANP IRONBARK - WITH H/TOP REPLACES - ESJY 7629024 A FOR THIS FUNCTION	2 2	7629024 7629024
8	SCREW TAPPING	6	56910	18	RETAINER COAT HOOK ATT: HOOK (29024) TO RAIL (50206)	2	7629232
9	BRACKET ROOF SD TRIM WITH H/TOP	2	76519C04	19	SCREW ATT: HOOK (29024) TO RETAINER	2	610248
10	COVER WIRE CONN IRONBARK - WITH H/TOP	2	14N593				

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Fig. 5: Hard Top - Interior Trim and Related Parts

END OF ARTICLE